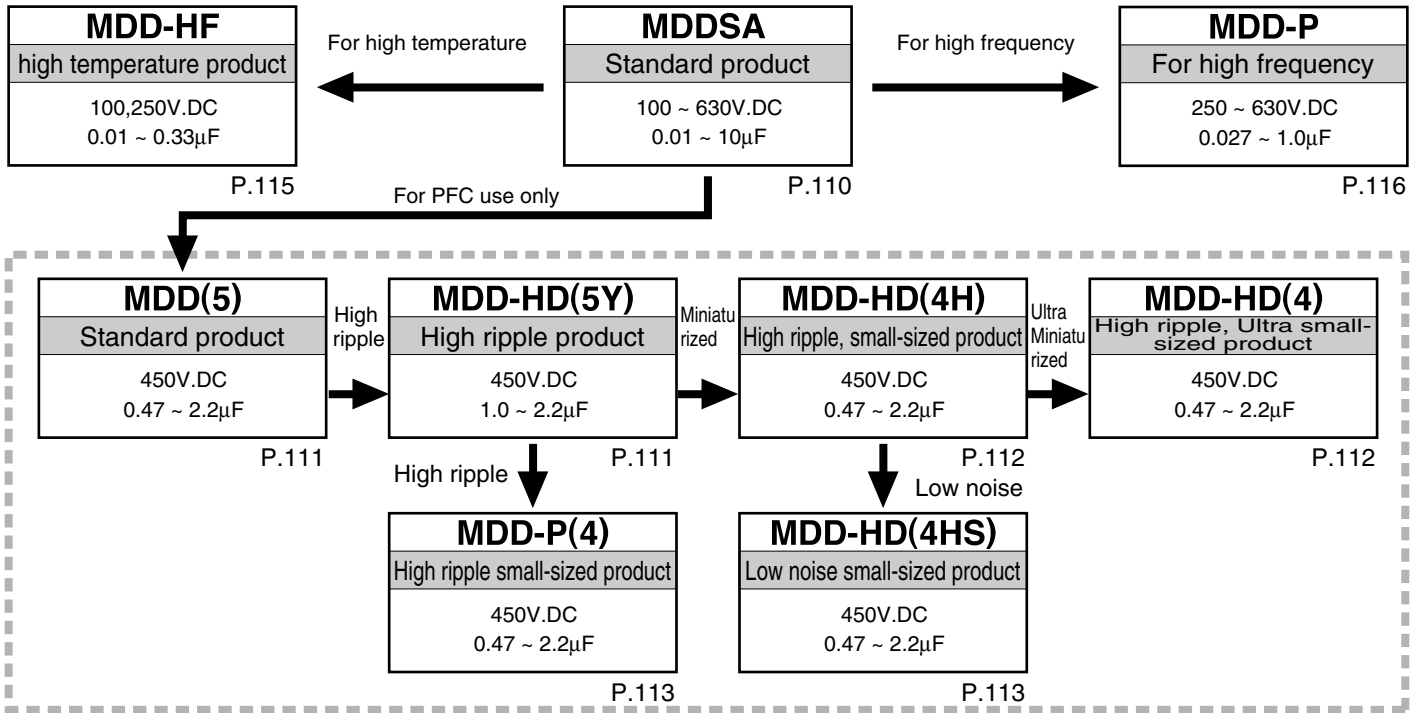


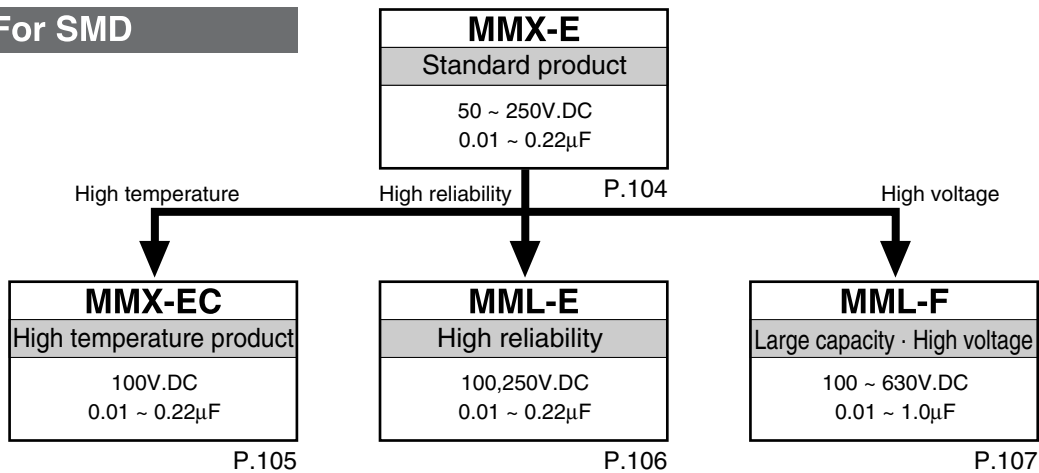
Product Line Chart

- For general electronic devices
- For communication devices
- For computer control devices
- For power circuits

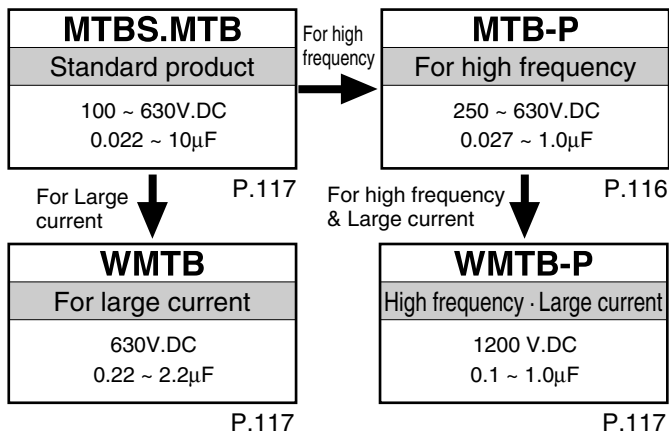
Resin dip type



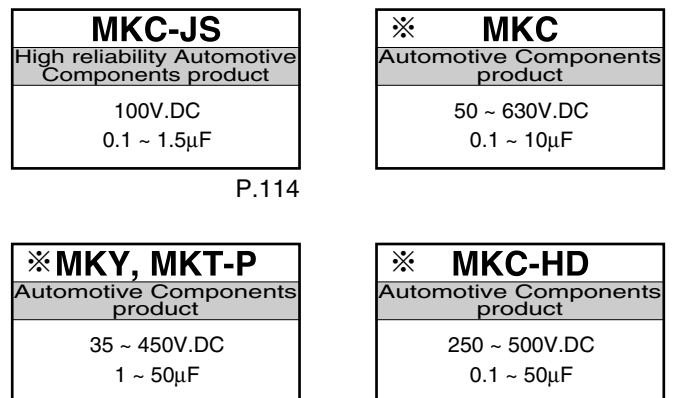
For SMD



Tape wrapped type



Resin encased type



※Because I do not print it in a catalogue, please talk about this form name separately.

Product Table

Table of plastic film capacitor types

| Series | Features | Operating temperature range | Standard product | Small-sized product | High-reliability product | Thin-shaped product | Operating voltage V. DC | Capacitance range μF | Page |
|-------------|---|-----------------------------|------------------|---------------------|--------------------------|---------------------|-------------------------|---------------------------------|------|
| MMX-E | For SMD metallized PPS film capacitors | -40 ~ +105°C (+125°C) | | ○ | ○ | ○ | 50,63,100,250 | 0.01 ~ 0.22 | 104 |
| MMX-EC | For SMD metallized PPS film capacitors | -40 ~ +105°C (+125°C) | | ○ | ○ | ○ | 100 | 0.01 ~ 0.22 | 105 |
| MML-E | For SMD metallized PPS film capacitors | -40 ~ +105°C (+125°C) | | ○ | ○ | ○ | 100,250 | 0.01 ~ 0.22 | 106 |
| MML-F | For SMD metallized polyester film capacitors | -40 ~ +85°C (+105°C) | | ○ | ○ | ○ | 100,160,630 | 0.01 ~ 1.0 | 107 |
| MDDSA | Metallized polyester, resin dip type, small-sized product | -40 ~ +85°C (+105°C) | | ○ | ○ | | 100 ~ 630 | 0.01 ~ 10.0 | 110 |
| MDD(5) | Metallized polyester, resin dip type, for PFC circuit | -40 ~ +85°C (+105°C) | | ○ | ○ | | 450 | 0.47 ~ 2.2 | 111 |
| MDD-HD(5Y) | Metallized polyester, resin dip type, for PFC circuit | -40 ~ +85°C (+105°C) | | ○ | ○ | | 450 | 1.0 ~ 2.2 | 111 |
| MDD-HD(4H) | Metallized polyester, resin dip type, for PFC circuit | -40 ~ +85°C (+105°C) | | ○ | ○ | | 450 | 0.47 ~ 2.2 | 112 |
| MDD-HD(4) | Metallized polyester, resin dip type, for PFC circuit | -40 ~ +85°C (+105°C) | | ○ | ○ | | 450 | 0.47 ~ 2.2 | 112 |
| MDD-HD(4HS) | Metallized polyester, resin dip type, for PFC circuit | -40 ~ +85°C (+105°C) | | ○ | ○ | | 450 | 0.47 ~ 2.2 | 113 |
| MDD-P(4) | Metallized polypropylene, resin dip type, for PFC circuit | -40 ~ +85°C | | ○ | ○ | | 450 | 0.47 ~ 2.2 | 113 |
| MKC-JS | Metallized polyester, resin encased type | -40 ~ +85°C (+105°C) | | ○ | ○ | | 100 | 0.1 ~ 1.5 | 114 |
| MDD-HF | Metallized PPS film capacitor, resin dip type | -40 ~ +105°C (+125°C) | ○ | | ○ | | 100,250 | 0.01 ~ 0.33 | 115 |
| MDD-P | Metallized polypropylene, resin dip type | -40 ~ +85°C | ○ | | ○ | | 250,400,630 | 0.027 ~ 1.0 | 116 |
| MTB-P | Metallized polypropylene, tape wrapped type | -40 ~ +85°C | ○ | | ○ | | 250,400,630 | 0.027 ~ 1.0 | 116 |
| MTBS MTB | Metallized polyester, tape wrapped type | -40 ~ +85°C | ○ | | ○ | | 100 ~ 630 | 0.022 ~ 10.0 | 117 |
| WMTB | Tape wrapped type for large current | -40 ~ +85°C | ○ | | ○ | | 630 | 0.22 ~ 2.2 | 117 |
| WMTB-P | Tape wrapped type for high frequency and large current | -40 ~ +85°C | ○ | | ○ | | 1200 | 0.1 ~ 1.0 | 117 |

Precautions in using Plastic Film Capacitors

1. When DC-rated Types Are Used in AC Circuits

The plastic film capacitor voltage ratings are usually expressed in volts DC (V.DC).

(1) Use in AC circuits

When DC-rated types are used in AC-rated circuits, unexpected heat generation or other contingencies can take place. Therefore, ensure that the voltages listed in the following conversion table (Table 1) are not exceeded. Since the AC rating may vary with the product type, contact your local Hitachi AIC agent for details.

Table 1 Equivalent AC rating for DC-rated products

| Rated DC voltage | Maximum permitted operating AC voltage (50 or 60Hz) | | | |
|------------------|---|---------|---------|-------|
| | MTBS, MTB | MDDSA | MDD-P | MTB-P |
| 100V.DC | 63V.AC | 40V.AC | — | |
| 250V.DC | 150V.AC | 100V.AC | 150V.AC | |
| 400V.DC | 200V.AC | 150V.AC | 200V.AC | |
| 630V.DC | 250V.AC | 200V.AC | 250V.AC | |

(2) Use at high frequency

If the capacitors are used at a high frequency, they can deteriorate or become defective due to its spontaneous heat generation. To avoid such problems, be sure that the capacitors are used within the ranges defined in Figs. 1, 2, and 3. Since the permitted limits vary with the product type, contact your local Hitachi AIC agent for details.

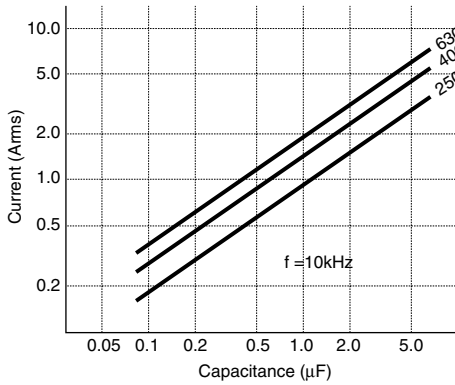


Fig. 1 Metallized polyester capacitors (MDDSA, MTB types)

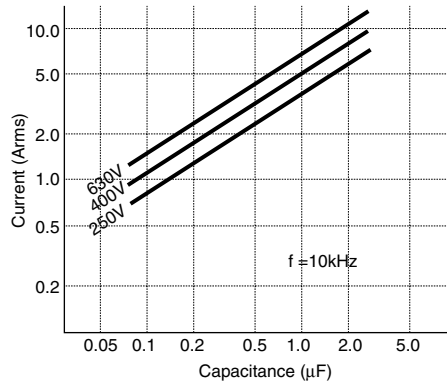


Fig. 2 Metallized polypropylene capacitors (MDD-P and MTB-P types)

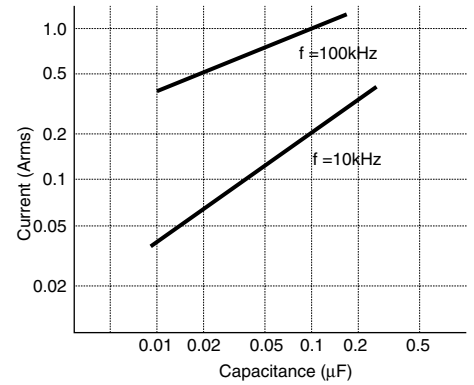


Fig. 3 Metallized PPS film capacitors (MDD-HF, MMX-E and MML-E types)

2. Operating Temperature

The operating temperature varies with the type of the plastic film used as the capacitor dielectric.

(1) Relationship between operating temperature and voltage rating tolerance

The operating temperature and maximum voltage rating vary with the capacitor film type. Be sure that the operating temperature does not exceed the value determined by adding the ambient temperature value to the spontaneous temperature rise value which is explained in paragraph 2 below. For the resulting voltage derating factor, see Figs. 4, 5, or 6.

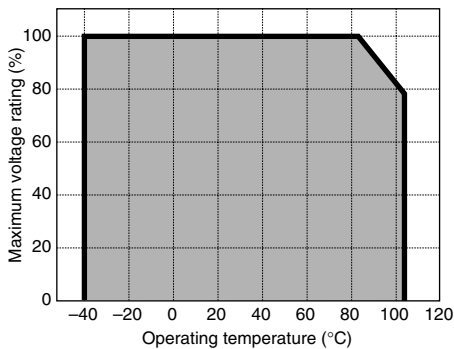


Fig. 4 Metallized polyester capacitors temperature derating diagram (MDDSA types)

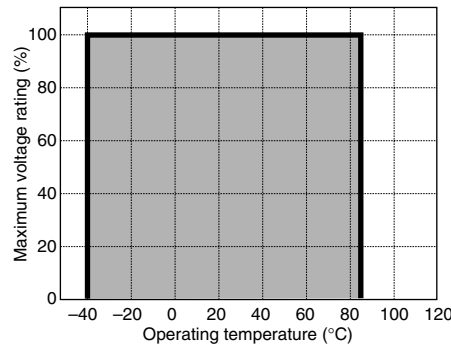


Fig. 5 Metallized polypropylene capacitors temperature derating diagram (MDD-P and MTB-P types)

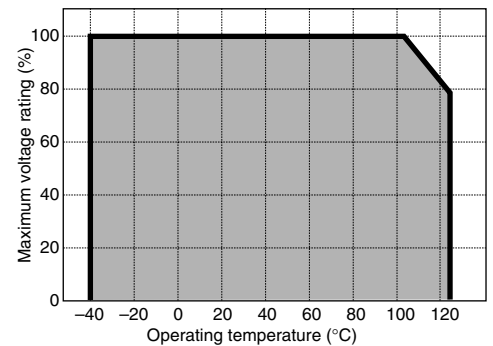


Fig. 6 Metallized PPS film capacitors temperature derating diagram (MDD-HF, MMX-E and MML-E types)

(2) Spontaneous temperature rise

If capacitor spontaneous heat generation is significant at a high frequency, the capacitors can deteriorate or burn out. Therefore, the capacitors must be used in such a manner that the spontaneous temperature rise in a no-airflow environment (at an ambient temperature of 40°C) does not exceed the permitted limit listed in Table 2.

Table 2 Maximum permitted spontaneous temperature rises

| Capacitor type | Designation | Spontaneous temperature rise |
|---|-------------|------------------------------|
| Metallized polyester capacitor | MPET | 10°C |
| Metallized polypropylene capacitor | MPP | 5°C |
| Metallized polyphenylene sulfide film capacitor | MPPS | 10°C |
| Metallized polyphenylene naphthalate film capacitor | MPEN | 10°C |

3. Soldering lead-attached capacitors (MDDSA, MTB, MDD-P, and MTB-P types)

When soldering capacitor leads to a printed circuit board or the like, use care not to exceed the temperature limits shown in Figs. 7 and 8, because long-time heating can incur property deterioration or short-circuiting.

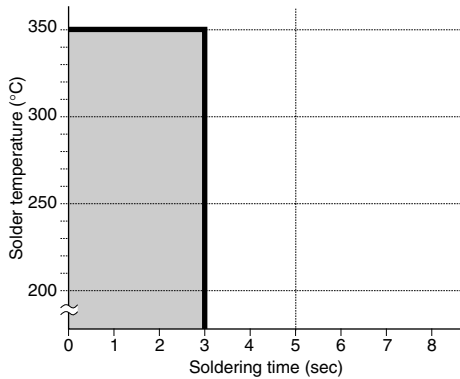


Fig. 7 Temperature limits for soldering by solder iron

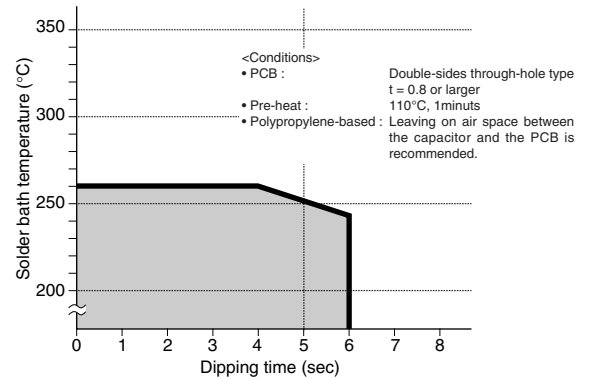


Fig. 8 Temperature limits for solder dip

4. Soldering for SMD Metallized Film Capacitors (Lead Free Products :Complies with RoHS)

Reflow soldering is generally used for SMD Capacitors on printed boards.

However, the soldering conditions vary with the circuit board material, packaging density, heat source, and other relevant factors used.

4.1 MPPS Capacitors

MML-E type,MMX-E type,MMX-EC type

(1) In the case of Reflow

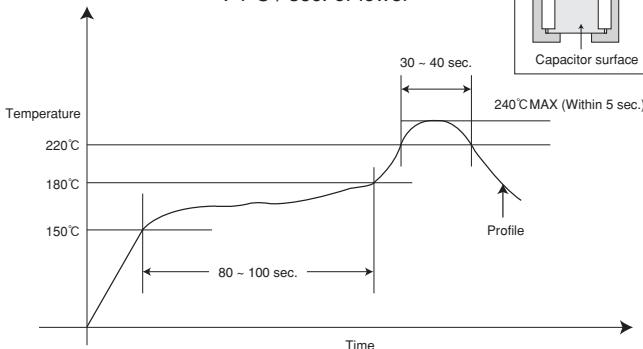
MML-E type,MMX-E type

Perform reflow soldering within the following conditions.

Measuring side : Substrate surface and Capacitor surface

Number of Soldering : Maximum Two Cycles

Heating/Cooling temperature slope : 4°C / sec. or lower



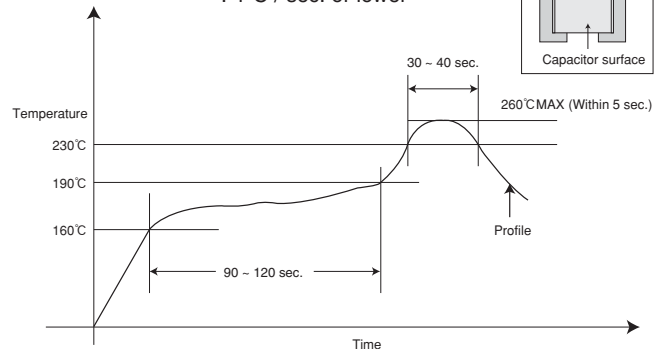
MMX-EC type

Perform reflow soldering within the following conditions.

Measuring side : Substrate surface and Capacitor surface

Number of Soldering : Maximum Two Cycles

Heating/Cooling temperature slope : 4°C / sec. or lower



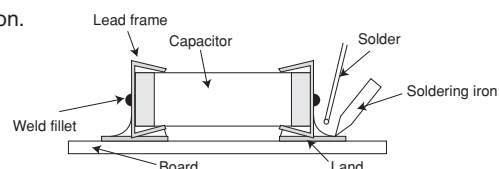
(2) Please do not use Flow Soldering

(3) When using soldering iron

Be sure that the iron tip does not touch directly to the capacitor body.
Be sure to preheat solder land area sufficiently before soldering by iron.

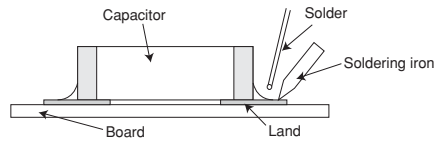
MML-E type

Iron Tip Temperature : Max.330°C
Soldering duration : Max.3 sec.
Soldering Iron Capacity : Max.30W
Resoldering : Not available



MMX-E type, MMX-EC type

| | |
|----------------------|-----------------|
| Iron Tip Temperature | : Max.330°C |
| Soldering duration | : Max.3 sec. |
| Solder Iron Capacity | : Max.30W |
| Resoldering | : Not available |



(4) Storage conditions

Before open the packaging

| | |
|----------------|--|
| Temperature | : 35°C or lower |
| Humidity | : 75% or lower |
| Storage Period | : One year after the time capacitors packed at our factory |

After open the packaging

| | |
|----------------|-----------------|
| Temperature | : 30°C or lower |
| Humidity | : 70% or lower |
| Storage Period | : One month |

(5) Cleaning

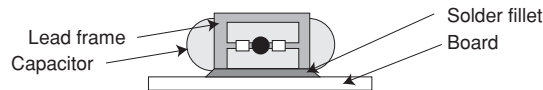
In case of cleaning, use Freon-substitute-based solvent under the following conditions.

(Single or combination for 5 minutes)

- Immersion cleaning (50°C or lower)
- Vapor cleaning
- Ultrasonic cleaning (50°C or lower, 42kHz, 20W / l)

(6) Mounting Cautions before soldering

- Be sure to control amount of solder paste to form fillets only at the lead frame area. (applicable for MML-E type only)
If capacitor is heated with the electrode metal and solder paste being conducted, melting temperature of the electrode metal might be lowered and result the electrode being melted.



- Please carry out precedence evaluation before mass production running.
Since the heat load to the capacitors is completely different by the reflow furnace (type, capacity) mounting part density, and part heat capacity, the precedence evaluation by mounting conditions is necessary.
Check the capacitance of the capacitors does not change after reflow testing.

(7) For land dimensions, consult your local Hitachi AIC agent.

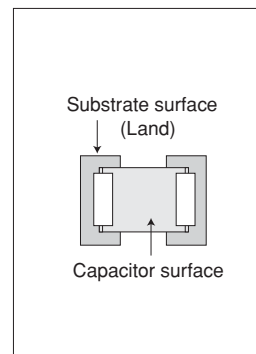
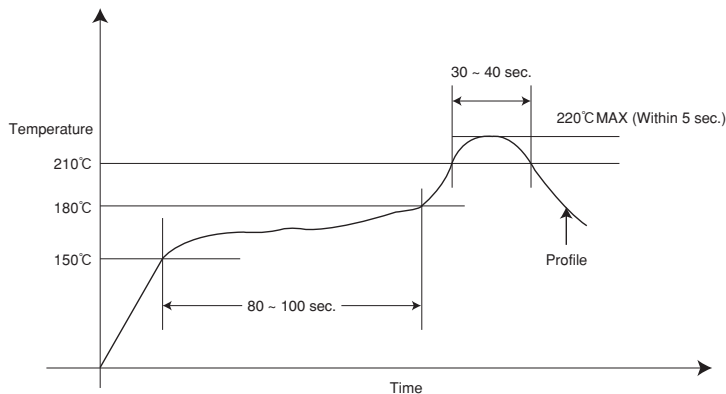
4.2 MPET Capacitors

MML-F type

(1) In the case of Reflow

Perform reflow soldering within the following conditions.

| | |
|-----------------------------------|---|
| Measuring side | : Substrate surface and Capacitor surface |
| Number of Soldering | : Maximum Two Cycles |
| Heating/Cooling temperature slope | : 4°C / sec. or lower |

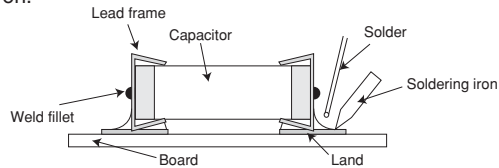


(2) Please do not use Flow Soldering

(3) When using soldering iron

Be sure that the iron tip does not touch directly to the capacitor body.
Be sure to preheat solder land area sufficiently before soldering by iron.

| | |
|----------------------|-----------------|
| Iron Tip Temperature | : Max.330°C |
| Soldering duration | : Max.3 sec. |
| Solder Iron Capacity | : Max.30W |
| Resoldering | : Not available |



(4) Storage conditions

Before open the packaging
 Temperature : 35°C or lower
 Humidity : 75% or lower
 Storage Period : Six (6) months after the time capacitors packed at our factory

After open the packaging
 Temperature : 30°C or lower
 Humidity : 70% or lower
 Storage Period : One month

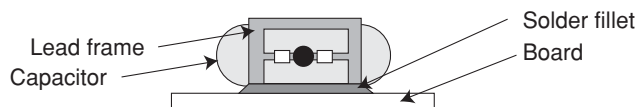
(5) Cleaning

In case of cleaning, use Freon-substitute-based solvent under the following conditions.

- (Single or combination for 5 minutes)
- Immersion cleaning(50°C or lower)
 - Vapor cleaning
 - Ultrasonic cleaning (50°C or lower, 42kHz, 20W / l)

(6) Mounting Cautions before soldering

- Be sure to control amount of solder paste to form fillets only at the lead frame area.
If capacitor is heated with the electrode metal and solder paste being conducted, melting temperature of the electrode metal might be lowered and result the electrode being melted.



- Please carry out precedence evaluation before mass production running.
Since the heat load to the capacitors is completely different by the reflow furnace (type, capacity) mounting part density, and part heat capacity, the precedence evaluation by mounting conditions is necessary.
Check the capacitance of the capacitors does not change after reflow testing.

(7) For land dimensions, consult your local Hitachi AIC agent.

5. For Use in Rapid Charging and Discharging

Specially designed capacitors are available for rapid charging / discharging applications (e.g., photo flashes, igniters, etc.)
When such capacitors are needed, contact your local Hitachi AIC agent.

6. Resonance Sound

Applying a high-frequency voltage to the capacitors may generate a resonance sound.
This is because the capacitor film mechanically vibrates owing to the Coulomb force which is exerted between the different poles.
Although this does not adversely affect electrical performance, bear it in mind when using the capacitors.

7. Others

- For further details, refer to EIAJ RCR-2350B, Precautions and Guidelines for Using Electronic Device Fixed Plastic Film Capacitors.
- If you have any questions, feel free to contact your local Hitachi AIC agent.

Packaging of Plastic Film Capacitors

The following packaging types are available for automatic mounting.

| Capacitor type | MMX-E MMX-EC MML-E | MMLF | MDDSA | MDD-HF | MKC-JS |
|----------------|--------------------------|------|-------|--------|--------|
| Lead taping *1 | | | ○ | ○ | |
| Carrier tape | ○ | ○ | | | |
| Stick magazine | | | | | ○ |

*1 : For capacitors having a lead pitch of 15 mm or less.

For SMD Capacitor Taping

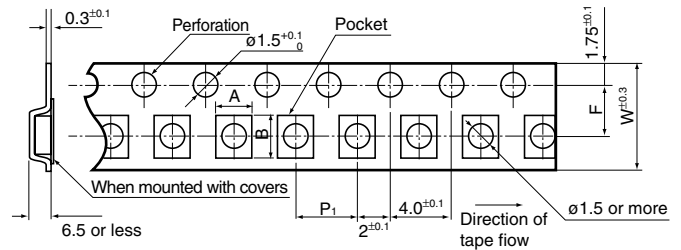
(Unit : mm)

| Type | Capacitor rating | | | Carrier taping (Fig. 1) | | | | Taping reel (Fig. 2) | |
|-------|----------------------|------------------|--------|-------------------------|--------|--------|---------------------|----------------------|-------------------------|
| | Rated voltage (V.DC) | Capacitance (μF) | Code | A ±0.3 | B ±0.3 | W ±0.3 | P ₁ ±0.1 | A ±4.0 | Number of packings/Reel |
| MMX-E | 50 | 0.010 | 1H-103 | 4.5 | 5.5 | 12.0 | 8.0 | 250 | 2000 |
| | 50 | 0.012 | 1H-123 | 4.5 | 5.5 | 12.0 | 8.0 | 250 | 2000 |
| | 50 | 0.015 | 1H-153 | 4.5 | 5.5 | 12.0 | 8.0 | 250 | 2000 |
| | 50 | 0.018 | 1H-183 | 4.5 | 5.5 | 12.0 | 8.0 | 250 | 2000 |
| | 50 | 0.022 | 1H-223 | 4.5 | 5.5 | 12.0 | 8.0 | 250 | 2000 |
| | 50 | 0.027 | 1H-273 | 4.5 | 5.5 | 12.0 | 8.0 | 250 | 2000 |
| | 50 | 0.033 | 1H-333 | 4.5 | 5.5 | 12.0 | 8.0 | 250 | 2000 |
| | 50 | 0.039 | 1H-393 | 4.5 | 5.5 | 12.0 | 8.0 | 250 | 2000 |
| | 50 | 0.047 | 1H-473 | 4.5 | 5.5 | 12.0 | 8.0 | 250 | 2000 |
| | 50 | 0.056 | 1H-563 | 5.1 | 6.2 | 12.0 | 8.0 | 250 | 2000 |
| | 50 | 0.068 | 1H-683 | 5.1 | 6.2 | 12.0 | 8.0 | 250 | 2000 |
| | 50 | 0.082 | 1H-823 | 5.5 | 6.2 | 12.0 | 8.0 | 330 | 2000 |
| | 50 | 0.10 | 1H-104 | 5.5 | 6.2 | 12.0 | 8.0 | 330 | 2000 |
| | 50 | 0.12 | 1H-124 | 4.8 | 7.7 | 12.0 | 8.0 | 330 | 2000 |
| | 50 | 0.15 | 1H-154 | 6.2 | 7.5 | 12.0 | 8.0 | 330 | 2000 |
| | 50 | 0.18 | 1H-184 | 6.2 | 7.5 | 12.0 | 8.0 | 330 | 2000 |
| | 50 | 0.22 | 1H-224 | 6.2 | 7.5 | 12.0 | 8.0 | 330 | 2000 |
| | 63 | 0.010 | 1J-103 | 5.1 | 6.2 | 12.0 | 8.0 | 250 | 2000 |
| | 63 | 0.012 | 1J-123 | 5.1 | 6.2 | 12.0 | 8.0 | 250 | 2000 |
| | 63 | 0.015 | 1J-153 | 5.1 | 6.2 | 12.0 | 8.0 | 250 | 2000 |
| 63 | 0.018 | 1J-183 | 5.1 | 6.2 | 12.0 | 8.0 | 250 | 2000 | |
| 63 | 0.022 | 1J-223 | 5.1 | 6.2 | 12.0 | 8.0 | 250 | 2000 | |
| 63 | 0.027 | 1J-273 | 5.1 | 6.2 | 12.0 | 8.0 | 250 | 2000 | |
| 63 | 0.033 | 1J-333 | 5.1 | 6.2 | 12.0 | 8.0 | 250 | 2000 | |
| 63 | 0.039 | 1J-393 | 5.1 | 6.2 | 12.0 | 8.0 | 250 | 2000 | |
| 63 | 0.047 | 1J-473 | 5.1 | 6.2 | 12.0 | 8.0 | 250 | 2000 | |
| 63 | 0.056 | 1J-563 | 5.1 | 6.2 | 12.0 | 8.0 | 250 | 2000 | |
| 63 | 0.068 | 1J-683 | 5.5 | 6.2 | 12.0 | 8.0 | 330 | 2000 | |
| 63 | 0.082 | 1J-823 | 5.5 | 6.2 | 12.0 | 8.0 | 330 | 2000 | |
| 63 | 0.10 | 1J-104 | 6.3 | 6.3 | 12.0 | 8.0 | 330 | 2000 | |
| 63 | 0.12 | 1J-124 | 6.3 | 6.3 | 12.0 | 8.0 | 330 | 2000 | |
| 63 | 0.15 | 1J-154 | 6.3 | 6.3 | 12.0 | 8.0 | 330 | 2000 | |
| 63 | 0.18 | 1J-184 | 6.4 | 7.4 | 16.0 | 8.0 | 330 | 2000 | |
| 63 | 0.22 | 1J-224 | 6.4 | 7.4 | 16.0 | 8.0 | 330 | 2000 | |
| 100 | 0.010 | 2A-103 | 5.0 | 6.3 | 12.0 | 8.0 | 330 | 2000 | |
| 100 | 0.012 | 2A-123 | 5.0 | 6.3 | 12.0 | 8.0 | 330 | 2000 | |
| 100 | 0.015 | 2A-153 | 5.0 | 6.3 | 12.0 | 8.0 | 330 | 2000 | |
| 100 | 0.018 | 2A-183 | 6.0 | 8.1 | 16.0 | 8.0 | 250 | 2000 | |
| 100 | 0.022 | 2A-223 | 6.0 | 8.1 | 16.0 | 8.0 | 250 | 2000 | |
| 100 | 0.027 | 2A-273 | 6.6 | 9.1 | 16.0 | 8.0 | 330 | 2000 | |
| 100 | 0.033 | 2A-333 | 6.6 | 9.1 | 16.0 | 8.0 | 330 | 2000 | |
| 100 | 0.039 | 2A-393 | 6.0 | 8.1 | 16.0 | 8.0 | 250 | 2000 | |
| 100 | 0.047 | 2A-473 | 6.0 | 8.1 | 16.0 | 8.0 | 250 | 2000 | |
| 100 | 0.056 | 2A-563 | 6.6 | 9.1 | 16.0 | 8.0 | 330 | 2000 | |
| 100 | 0.068 | 2A-683 | 6.6 | 9.1 | 16.0 | 8.0 | 330 | 2000 | |
| 100 | 0.082 | 2A-823 | 6.6 | 9.1 | 16.0 | 8.0 | 330 | 2000 | |
| 100 | 0.10 | 2A-104 | 6.6 | 9.1 | 16.0 | 8.0 | 330 | 2000 | |
| 100 | 0.12 | 2A-124 | 6.6 | 9.1 | 16.0 | 8.0 | 330 | 2000 | |
| 100 | 0.15 | 2A-154 | 7.4 | 8.4 | 16.0 | 12.0 | 330 | 1000 | |
| 100 | 0.18 | 2A-184 | 7.6 | 10.6 | 16.0 | 12.0 | 330 | 1000 | |
| 100 | 0.22 | 2A-224 | 7.6 | 10.6 | 16.0 | 12.0 | 330 | 1000 | |
| 250 | 0.010 | 2E-103 | 5.0 | 6.3 | 12.0 | 8.0 | 330 | 2000 | |
| 250 | 0.012 | 2E-123 | 5.0 | 6.3 | 12.0 | 8.0 | 330 | 2000 | |
| 250 | 0.015 | 2E-153 | 5.0 | 6.3 | 12.0 | 8.0 | 330 | 2000 | |
| 250 | 0.018 | 2E-183 | 6.0 | 8.1 | 16.0 | 8.0 | 250 | 2000 | |
| 250 | 0.022 | 2E-223 | 6.0 | 8.1 | 16.0 | 8.0 | 250 | 2000 | |
| 250 | 0.027 | 2E-273 | 6.6 | 9.1 | 16.0 | 8.0 | 330 | 2000 | |
| 250 | 0.033 | 2E-333 | 6.6 | 9.1 | 16.0 | 8.0 | 330 | 2000 | |
| 250 | 0.039 | 2E-393 | 6.6 | 9.1 | 16.0 | 8.0 | 330 | 2000 | |
| 250 | 0.047 | 2E-473 | 6.9 | 10.5 | 16.0 | 12.0 | 330 | 1000 | |
| 250 | 0.056 | 2E-563 | 7.6 | 10.6 | 16.0 | 12.0 | 330 | 1000 | |
| 250 | 0.068 | 2E-683 | 7.6 | 10.6 | 16.0 | 12.0 | 330 | 1000 | |
| 250 | 0.082 | 2E-823 | 7.6 | 10.6 | 16.0 | 12.0 | 330 | 1000 | |
| 250 | 0.10 | 2E-104 | 8.4 | 10.5 | 16.0 | 12.0 | 330 | 1000 | |

(Unit : mm)

| Type | Capacitor rating | | | Carrier taping (Fig. 1) | | | | Taping reel (Fig. 2) | |
|--------|----------------------|------------------|--------|-------------------------|--------|--------|---------------------|----------------------|-------------------------|
| | Rated voltage (V.DC) | Capacitance (μF) | Code | A ±0.3 | B ±0.3 | W ±0.3 | P ₁ ±0.1 | A ±4.0 | Number of packings/Reel |
| MMX-EC | 100 | 0.010 | 2A-103 | 5.0 | 6.3 | 12.0 | 8.0 | 330 | 2000 |
| | 100 | 0.012 | 2A-123 | 5.0 | 6.3 | 12.0 | 8.0 | 330 | 2000 |
| | 100 | 0.015 | 2A-153 | 5.0 | 6.3 | 12.0 | 8.0 | 330 | 2000 |
| | 100 | 0.018 | 2A-183 | 6.0 | 8.1 | 16.0 | 8.0 | 250 | 2000 |
| | 100 | 0.022 | 2A-223 | 6.0 | 8.1 | 16.0 | 8.0 | 250 | 2000 |
| | 100 | 0.027 | 2A-273 | 6.6 | 9.1 | 16.0 | 8.0 | 330 | 2000 |
| | 100 | 0.033 | 2A-333 | 6.6 | 9.1 | 16.0 | 8.0 | 330 | 2000 |
| | 100 | 0.039 | 2A-393 | 6.0 | 8.1 | 16.0 | 8.0 | 250 | 2000 |
| | 100 | 0.047 | 2A-473 | 6.0 | 8.1 | 16.0 | 8.0 | 250 | 2000 |
| | 100 | 0.056 | 2A-563 | 6.6 | 9.1 | 16.0 | 8.0 | 330 | 2000 |
| | 100 | 0.068 | 2A-683 | 6.6 | 9.1 | 16.0 | 8.0 | 330 | 2000 |
| | 100 | 0.082 | 2A-823 | 6.6 | 9.1 | 16.0 | 8.0 | 330 | 2000 |
| | 100 | 0.10 | 2A-104 | 6.6 | 9.1 | 16.0 | 8.0 | 330 | 2000 |
| | 100 | 0.12 | 2A-124 | 6.6 | 9.1 | 16.0 | 8.0 | 330 | 2000 |
| | 100 | 0.15 | 2A-154 | 7.4 | 8.4 | 16.0 | 12.0 | 330 | 1000 |
| | 100 | 0.18 | 2A-184 | 7.6 | 10.6 | 16.0 | 12.0 | 330 | 1000 |
| | 100 | 0.22 | 2A-224 | 7.6 | 10.6 | 16.0 | 12.0 | 330 | 1000 |

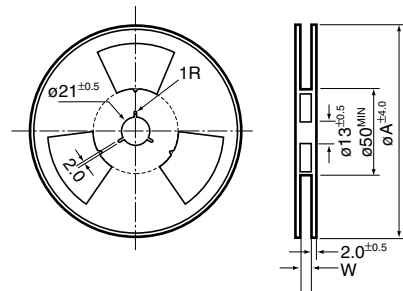
Embossed Tape



| Symbol | Tape Width (W) | |
|--------|----------------|---------|
| | 12.0 | 16.0 |
| F | 5.5±0.05 | 7.5±0.1 |

Fig. 1

Taping Reel



(Unit : mm)

| Symbol | Reel Diameter (A) | | | |
|--------|-------------------|----------|----------|----------|
| | 250 | | 330 | |
| W | 14.0±1.5 | 17.4±1.0 | 14.0±1.5 | 17.4±1.0 |

Fig. 2

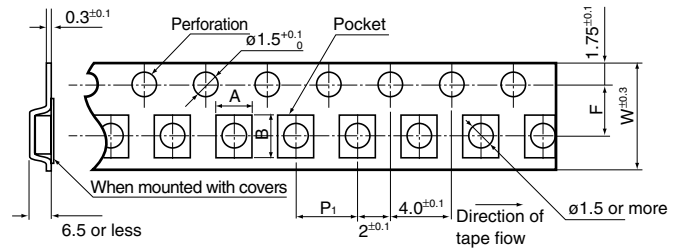
Packaging of Plastic Film Capacitors

For SMD Capacitor Taping

(Unit : mm)

| Type | Capacitor rating | | | Carrier taping (Fig. 1) | | | | Taping reel (Fig. 2) | |
|-----------|----------------------|------------------|--------|-------------------------|--------|--------|---------------------|----------------------|-------------------------|
| | Rated voltage (V.DC) | Capacitance (μF) | Code | A ±0.3 | B ±0.3 | W ±0.3 | P ₁ ±0.1 | A ±4.0 | Number of packings/Reel |
| M M L I E | 100 | 0.010 | 2A-103 | 6.6 | 9.1 | 16.0 | 8.0 | 250 | 1000 |
| | 100 | 0.012 | 2A-123 | 6.6 | 9.1 | 16.0 | 8.0 | 250 | 1000 |
| | 100 | 0.015 | 2A-153 | 6.6 | 9.1 | 16.0 | 8.0 | 250 | 1000 |
| | 100 | 0.018 | 2A-183 | 6.6 | 9.1 | 16.0 | 8.0 | 250 | 1000 |
| | 100 | 0.022 | 2A-223 | 6.6 | 9.1 | 16.0 | 8.0 | 250 | 1000 |
| | 100 | 0.027 | 2A-273 | 6.6 | 9.1 | 16.0 | 8.0 | 250 | 1000 |
| | 100 | 0.033 | 2A-333 | 6.6 | 9.1 | 16.0 | 8.0 | 250 | 1000 |
| | 100 | 0.039 | 2A-393 | 6.6 | 9.1 | 16.0 | 8.0 | 250 | 1000 |
| | 100 | 0.047 | 2A-473 | 6.6 | 9.1 | 16.0 | 8.0 | 250 | 1000 |
| | 100 | 0.056 | 2A-563 | 6.6 | 9.1 | 16.0 | 8.0 | 250 | 1000 |
| | 100 | 0.068 | 2A-683 | 6.6 | 9.1 | 16.0 | 8.0 | 250 | 1000 |
| | 100 | 0.082 | 2A-823 | 7.4 | 8.4 | 16.0 | 12.0 | 330 | 1000 |
| | 100 | 0.10 | 2A-104 | 7.4 | 8.4 | 16.0 | 12.0 | 330 | 1000 |
| | 100 | 0.12 | 2A-124 | 7.4 | 8.4 | 16.0 | 12.0 | 330 | 1000 |
| | 100 | 0.15 | 2A-154 | 7.4 | 8.4 | 16.0 | 12.0 | 330 | 1000 |
| | 100 | 0.18 | 2A-184 | 8.0 | 11.4 | 24.0 | 12.0 | 330 | 1000 |
| | 100 | 0.22 | 2A-224 | 8.0 | 11.4 | 24.0 | 12.0 | 330 | 1000 |
| | 250 | 0.010 | 2E-103 | 6.6 | 9.1 | 16.0 | 8.0 | 250 | 1000 |
| | 250 | 0.012 | 2E-123 | 6.6 | 9.1 | 16.0 | 8.0 | 250 | 1000 |
| | 250 | 0.015 | 2E-153 | 6.6 | 9.1 | 16.0 | 8.0 | 250 | 1000 |
| 250 | 0.018 | 2E-183 | 6.6 | 9.1 | 16.0 | 8.0 | 250 | 1000 | |
| 250 | 0.022 | 2E-223 | 6.6 | 9.1 | 16.0 | 8.0 | 250 | 1000 | |
| 250 | 0.027 | 2E-273 | 6.6 | 9.1 | 16.0 | 8.0 | 250 | 1000 | |
| 250 | 0.033 | 2E-333 | 7.4 | 8.4 | 16.0 | 12.0 | 330 | 1000 | |
| 250 | 0.039 | 2E-393 | 7.4 | 8.4 | 16.0 | 12.0 | 330 | 1000 | |
| 250 | 0.047 | 2E-473 | 7.4 | 8.4 | 16.0 | 12.0 | 330 | 1000 | |
| 250 | 0.056 | 2E-563 | 7.4 | 8.4 | 16.0 | 12.0 | 330 | 1000 | |
| 250 | 0.068 | 2E-683 | 8.0 | 11.4 | 24.0 | 12.0 | 330 | 1000 | |
| 250 | 0.082 | 2E-823 | 8.0 | 11.4 | 24.0 | 12.0 | 330 | 1000 | |
| 250 | 0.10 | 2E-104 | 8.0 | 11.4 | 24.0 | 12.0 | 330 | 1000 | |
| M M L I F | 100 | 0.47 | 2A-474 | 7.4 | 8.4 | 16.0 | 12.0 | 330 | 1000 |
| | 100 | 1.0 | 2A-105 | 8.0 | 11.4 | 24.0 | 12.0 | 330 | 1000 |
| | 160 | 1.0 | 2C-105 | 10.0 | 11.5 | 24.0 | 12.0 | 330 | 1000 |
| | 630 | 0.010 | 2J-103 | 7.1 | 11.2 | 24.0 | 12.0 | 330 | 1000 |
| | 630 | 0.015 | 2J-153 | 7.1 | 11.2 | 24.0 | 12.0 | 330 | 1000 |
| 630 | 0.022 | 2J-223 | 8.0 | 11.4 | 24.0 | 12.0 | 330 | 1000 | |
| 630 | 0.033 | 2J-333 | 10.0 | 11.5 | 24.0 | 12.0 | 330 | 1000 | |

Embossed Tape

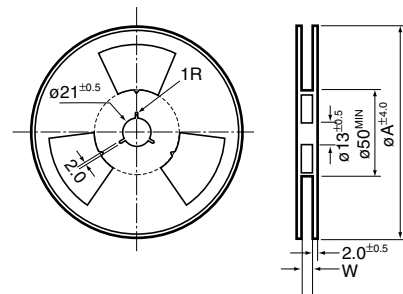


(Unit : mm)

| Symbol | Tape Width (W) | | |
|--------|----------------|---------|----------|
| | 12.0 | 16.0 | 24.0 |
| F | 5.5±0.05 | 7.5±0.1 | 11.5±0.1 |

Fig. 1

Taping Reel



(Unit : mm)

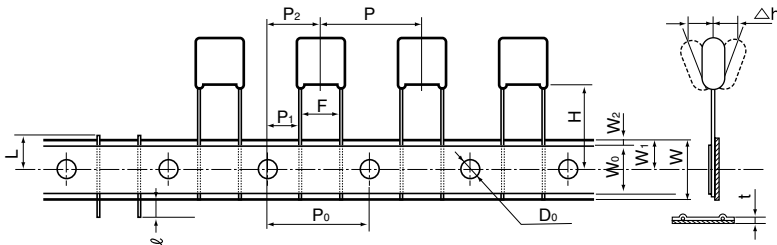
| Symbol | Reel Diameter (A) | | | | |
|--------|-------------------|----------|----------|----------|----------|
| | 250 | | 330 | | |
| W | 14.0±1.5 | 17.4±1.0 | 14.0±1.5 | 17.4±1.0 | 25.4±1.0 |

Fig. 2

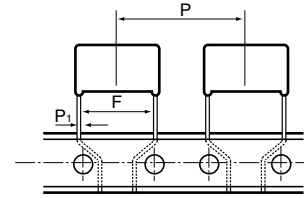
Lead Taping for Dip Type Capacitor

Taping types and outline drawings

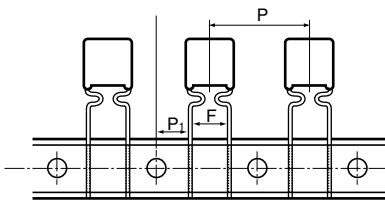
Taping type A



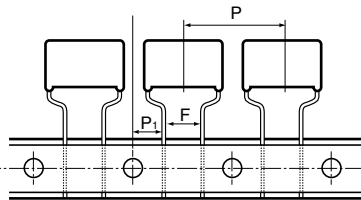
Taping type B



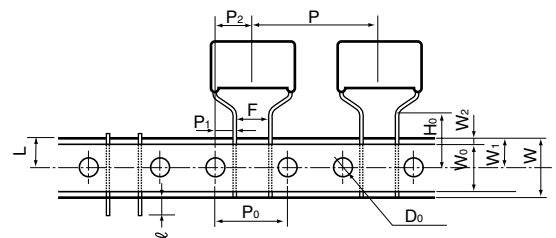
Taping type C



Taping type D



Taping type E



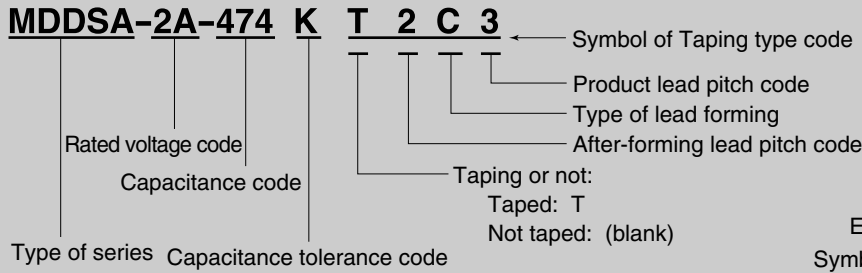
(Unit : mm)

| Item | | Code | Dimension | Dimension tolerance | Individual dimensions | | | | | | | | | |
|------------------------|--|-------------------------|-----------------|---------------------|-----------------------|------|------|------|------|--------|------|------|------|------|
| Formed or not | | | | | Not formed (straight) | | | | | Formed | | | | |
| Taping type code | | | | | T | | | | | | | | | |
| Outline drawing | | | | | A | A | A | B | B | T2C2 | T2C3 | T2I4 | T2I5 | T2I6 |
| Product lead pitch (F) | | | Each dimensions | — | 5.0 | 7.5 | 10.0 | 12.5 | 15.0 | 5.0 | 7.5 | 10.0 | 12.5 | 15.0 |
| Taping dimensions | | | — | Each dimensions | ±1.0 | ±1.0 | ±1.5 | ±1.5 | ±1.5 | ±1.0 | ±1.0 | ±1.5 | ±1.5 | ±1.5 |
| Taping dimensions | 1 Taping lead pitch | F | Each dimensions | ±0.5 | 5.0 | 7.5 | 10.0 | 12.5 | 15.0 | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 |
| | 2 Feed hole pitch | P ₀ (*1) | 12.7 | ±0.3 | | | | | | | | | | |
| | 3 Feed hole displacement | P ₂ | 6.35 | ±1.3 | | | | | | | | | | |
| | | P ₁ (*2) | — | Each dimensions | 3.85 | 2.60 | 1.35 | 0.10 | 1.15 | 3.85 | 3.85 | 3.85 | 3.85 | 3.85 |
| | 4 Inter-product distance | P (*2) | — | ±1.0 | 12.7 | 12.7 | 12.7 | 25.4 | 25.4 | 12.7 | 12.7 | 12.7 | 25.4 | 25.4 |
| | 5 Tape width | W (*3) | 18.0 | ±1.0 -0.5 | | | | | | | | | | |
| | 6 Adhesive tape width | W ₀ | 12.5 | MIN | | | | | | | | | | |
| | 7 Feed hole displacement | W ₁ | 9.0 | ±0.5 | | | | | | | | | | |
| | 8 Adhesive tape displacement | W ₂ (*3) | 3.0 | MAX | | | | | | | | | | |
| | 9 Length to hole center | H | 20.5 | ±0.75 | | | | | | | | | | |
| | 10 Lead clinch height | H ₀ (*4) | 16.0 | ±0.5 | | | | | | | | | | |
| | 11 Feed hole diameter | D ₀ | 4.0 | ±0.2 | | | | | | | | | | |
| | 12 Non-standard product cutting position | L | 11.0 | MAX | | | | | | | | | | |
| | 13 Lead displacement length | ℓ | 1.0 | MAX | | | | | | | | | | |
| | 14 Tape thickness (overall) | t | 0.6 | ±0.3 | | | | | | | | | | |
| 15 Inclination limits | Δh (*5) | 0 | ±2.0 | | | | | | | | | | | |
| Other | | Subject to JIS C 0806-2 | | | | | | | | | | | | |

- (*1) Maximum allowance of pitch tolerance for 20 pitch should be ±1.0mm.
- (*2) Measuring point is upper end of taping and between center of lead wire.
- (*3) Adhesive tape should not be exceeded to the carrier tape.
- (*4) Measuring point is at the bottom of forming crinch.
- (*5) Measuring point is top of the component.

Product Symbol for Dip Type Capacitor

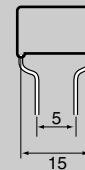
Example : MDDSA Series 100V.DC 0.47 μ F \pm 10% Taping type C



Examples of taping code

Symbol: C
Examples: 2C3

Symbol: I
Examples: 2I6



Lead pitch codes-product and after-forming

| Code | 2 | 3 | 4 | 5 | 6 |
|---------------|---|-----|----|------|----|
| Dimension (F) | 5 | 7.5 | 10 | 12.5 | 15 |

Taping Types and Packed Quantities for MDDSA Type Capacitor

| Capacitance | | Rated voltage (Code) | | | | | | | |
|-------------|------|----------------------|-------------------|--------------|-------------------|--------------|-------------------|--------------|-------------------|
| | | 100V.DC (2A) | | 250V.DC (2E) | | 400V.DC (2G) | | 630V.DC (2J) | |
| μ F | Code | Taping type | Quantity per pack | Taping type | Quantity per pack | Taping type | Quantity per pack | Taping type | Quantity per pack |
| 0.010 | 103 | A, C | 2000 | A, C | 2000 | A, C | 2000 | A, D | 2000 |
| 0.012 | 123 | A, C | 2000 | A, C | 2000 | A, C | 2000 | A, D | 2000 |
| 0.015 | 153 | A, C | 2000 | A, C | 2000 | A, C | 2000 | A, D | 1500 |
| 0.018 | 183 | A, C | 2000 | A, C | 2000 | A, C | 2000 | A, D | 1500 |
| 0.022 | 223 | A, C | 2000 | A, C | 2000 | A, C | 2000 | A, D | 1500 |
| 0.027 | 273 | A, C | 2000 | A, C | 2000 | A, C | 2000 | A, D | 1500 |
| 0.033 | 333 | A, C | 2000 | A, C | 2000 | A, C | 1500 | A, D | 1000 |
| 0.039 | 393 | A, C | 2000 | A, C | 2000 | A, D | 2000 | A, D | 1000 |
| 0.047 | 473 | A, C | 2000 | A, C | 2000 | A, D | 2000 | A, D | 1000 |
| 0.056 | 563 | A, C | 2000 | A, C | 2000 | A, D | 1500 | B, E | 500 |
| 0.068 | 683 | A, C | 2000 | A, C | 2000 | A, D | 1500 | B, E | 500 |
| 0.082 | 823 | A, C | 2000 | A, C | 2000 | A, D | 1500 | B, E | 500 |
| 0.10 | 104 | A, C | 2000 | A, C | 1500 | A, D | 1500 | B, E | 500 |
| 0.12 | 124 | A, C | 2000 | A, C | 1500 | B, E | 500 | B, E | 500 |
| 0.15 | 154 | A, C | 2000 | A, C | 1000 | B, E | 500 | B, E | 500 |
| 0.18 | 184 | A, C | 2000 | A, D | 1500 | B, E | 500 | | |
| 0.22 | 224 | A, C | 2000 | A, D | 1500 | B, E | 500 | | |
| 0.27 | 274 | A, C | 1500 | A, D | 1000 | B, E | 500 | | |
| 0.33 | 334 | A, C | 1500 | A, D | 1000 | B, E | 500 | | |
| 0.39 | 394 | A, C | 1000 | B, E | 500 | B, E | 500 | | |
| 0.47 | 474 | A, C | 1000 | B, E | 500 | B, E | 500 | | |
| 0.56 | 564 | A, D | 1500 | B, E | 500 | | | | |
| 0.68 | 684 | A, D | 1500 | B, E | 500 | | | | |
| 0.82 | 824 | A, D | 1000 | B, E | 500 | | | | |
| 1.0 | 105 | A, D | 1000 | B, E | 500 | | | | |
| 1.2 | 125 | B, E | 500 | B, E | 500 | | | | |
| 1.5 | 155 | B, E | 500 | | | | | | |
| 1.8 | 185 | B, E | 500 | | | | | | |
| 2.2 | 225 | B, E | 500 | | | | | | |
| 2.7 | 275 | B, E | 500 | | | | | | |
| 3.3 | 335 | B, E | 400 | | | | | | |